



Part Op **100** - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
 Descriptions: **120** - (QC8- Inspect parts - second check)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.6800 sf (.17 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.188	1	25	0

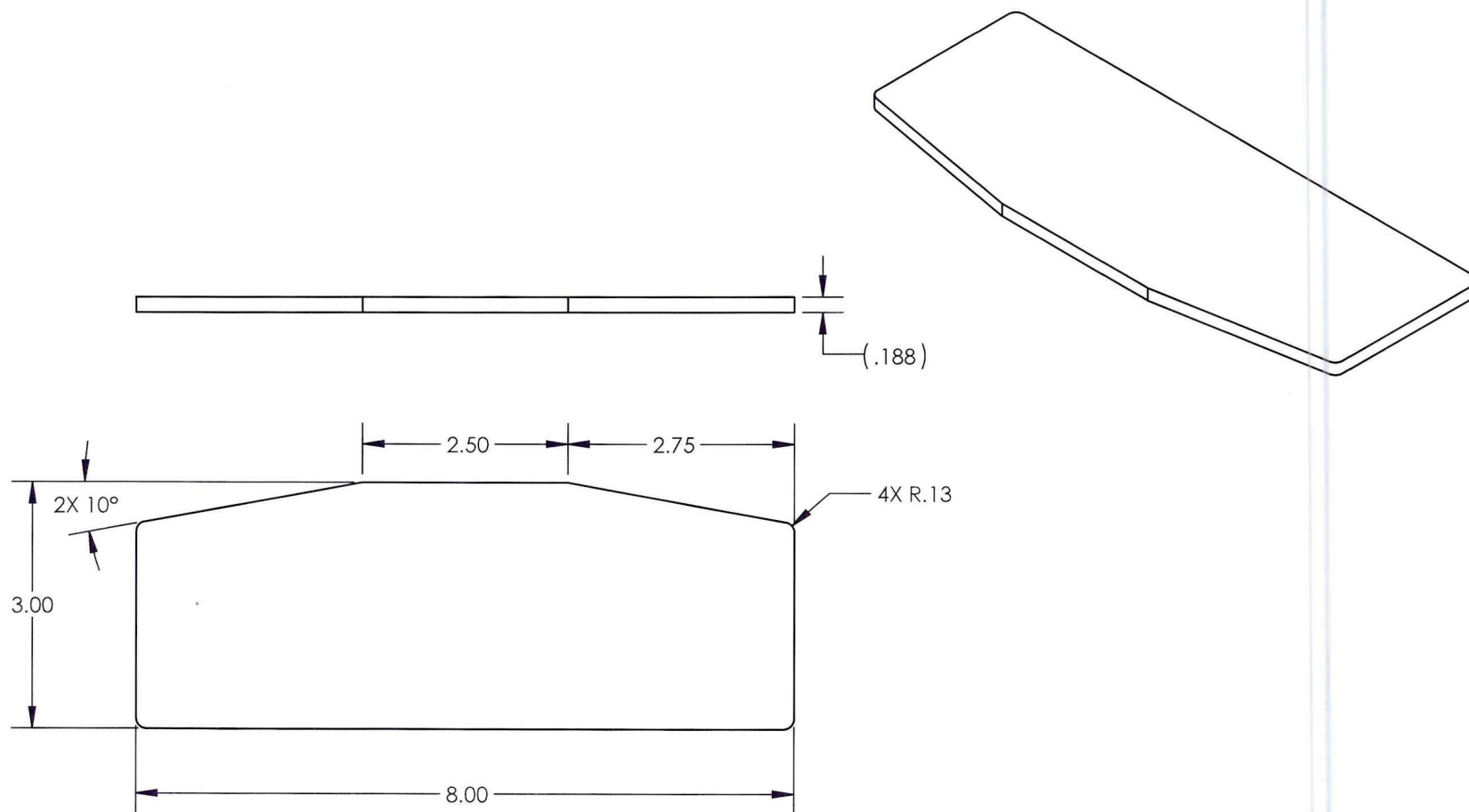
Part Specifications

Specifications could not be found.

Plex 1/22/19 10:17 AM dart.Lussier.Patrick

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REVISIONS			
REV	ECR	DESCRIPTION	DATE



(-13)
REAR GUSSET

DART AEROSPACE	
TITLE TOW BAR, (FLIR)	
DWG NO. RBW0905G10331-3G-03-13	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX ± .010	HEAT TREAT
.XX ± .03	FINISH SEE -5 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 11/19/2012
SHEET 8 OF 43	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	DART Aerospace Ltd. 1270 Aberdeen Street Hamdenbury, ON K6A 1K7 TEL.: 613 832-5200 Email: sales@dartaero.com www.dartaerospace.com			
Description Work Order Deviation					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Broken/Damaged ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		MRB (QSI042) Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____			
		Other/Details: _____			